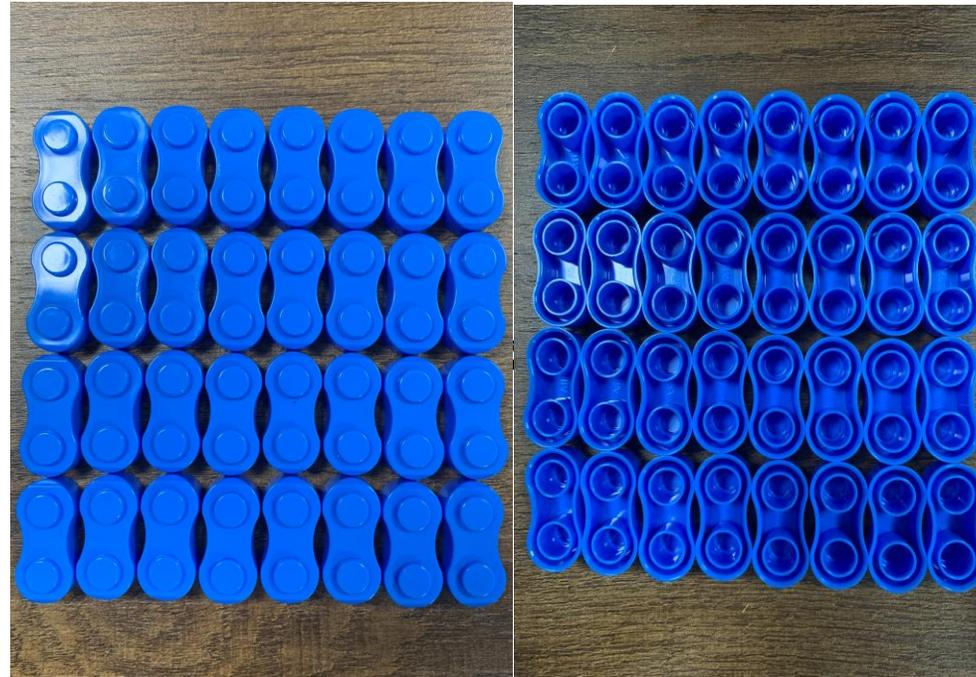


Post Trial Mold Suggestions for JG23053 – T1



Part Name:	Standard Block
Part Number:	
Mold Design File Name:	JG23053-REV B-20230713



Part Filling in not balance. Need to check the gate size. Will fix the issue in T2.

Customer: If you are reading this message, it means that there are no SINK MARK & FLOW MARK issues.

Jade QC: Add another slide if needed to fully communicate the issue & fix



Short shot issue was coming in some parts. Need to improve the venting. Will fix the issue in T2.

Customer: If you are reading this message, it means that there are no WATER/COOLING issues.

Jade QC: Add another slide if needed to fully communicate the issue & fix.

Customer: If you are reading this message, it means that there are no EJECTION issues.

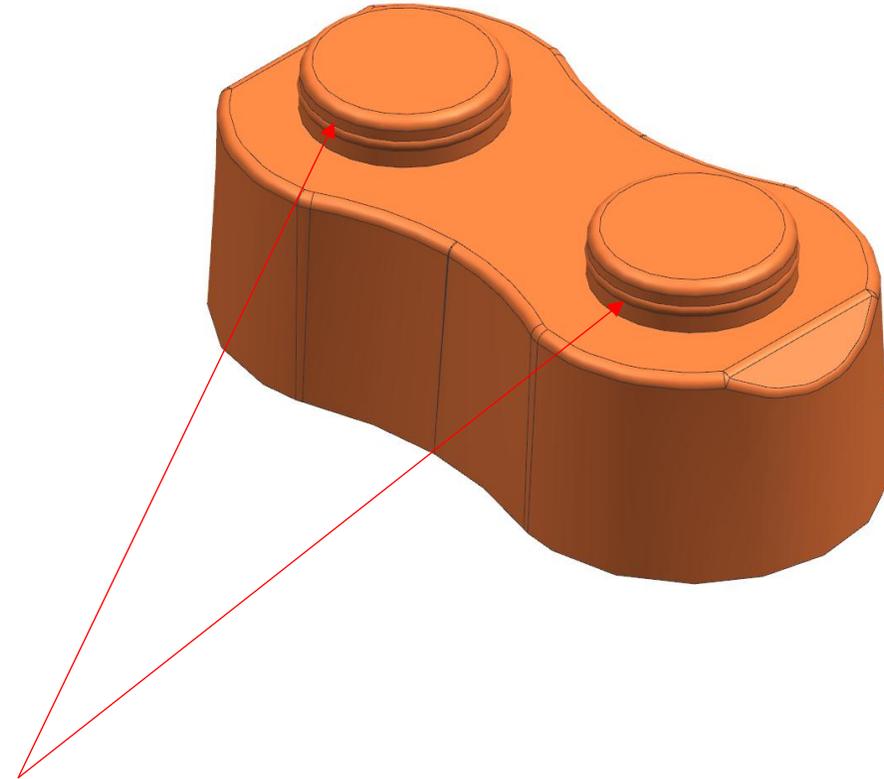
Jade QC: Add another slide if needed to fully communicate the issue & fix.

Customer: If you are reading this message, it means that there are no FLASH or PARTING LINES issues.

Jade QC: Add another slide if needed to fully communicate the issue & fix.

Customer: If you are reading this message, it means that there are no OUT OF SPEC DIMENSION issues.

Jade QC: Add another slide if needed to fully communicate the issue & fix (Process – Weld – Cut).



The assembly of parts is a slightly loose. There is a need to increase the size of the grooves. Will solve the problem in T2.

*We look forward to your early comments back.
Thanks*

